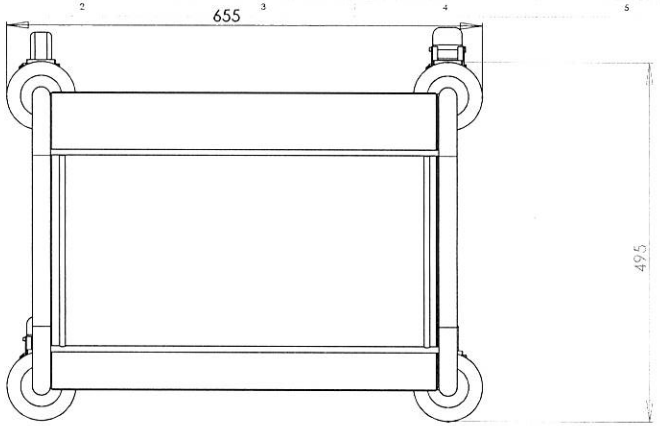
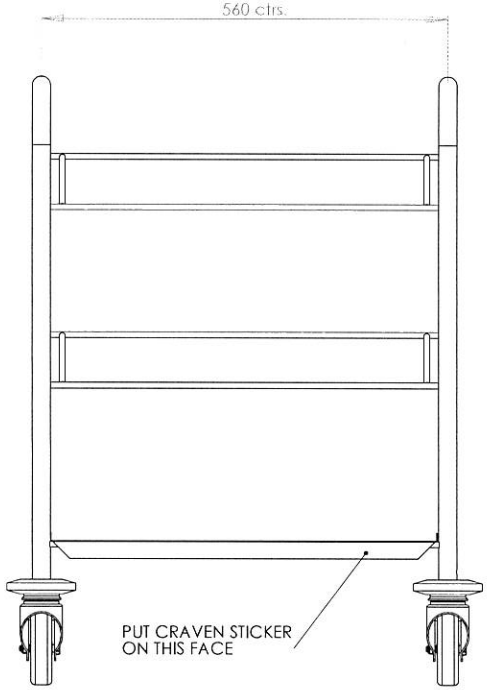
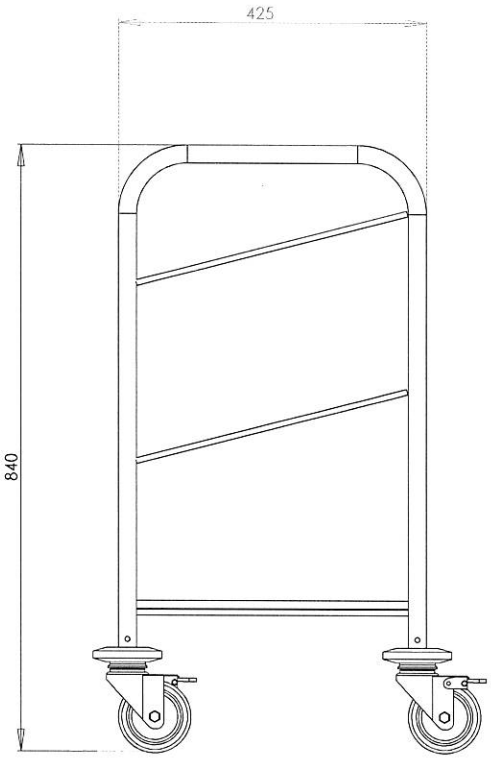
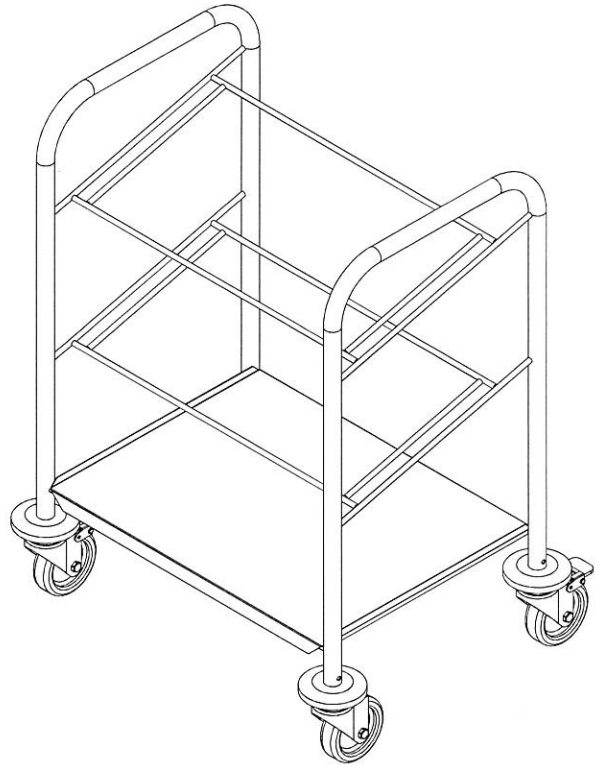


ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	ECDT20N-Z FRAME	SHEET 2 FRAME ASSEMBLY	1
2	ECDT20N-Z BASE SHEET	SHEET 3 BASE SHEET	1
3	100 SWIVEL CASTER PLUG FIX ASSEM	BZP WITH BOLTS AND WASHERS USE LOCTITE	2
4	100 SWIVEL BRAKED CASTER PLUG FIX ASSEM	BZP WITH BOLTS AND WASHERS USE LOCTITE	2
5	fixed bumper ROUND HOLE	GREY RUBBER	4







REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B3	4	COLOUR CHANGED TO DARK GREY RAL7011	03/01/2020	

DO NOT SUPPLY CUTLERY TRAYS

④

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR ± 0.1 ± 0mm
ANGULAR:

FINISH: EPOXY COATED FRAME DARK GREY RAL7011 ALUMINIUM TRAYS BZP CASTORS

DEBUR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

REVISION 4

	NAME	SIGNATURE	DATE	REV. No.	REV. DATE	DETAIL
DRAWN	G K TREMBLE		05 02 09	3	15 10 12	
CHKD						
APPVD						
MFG						
Q.A						

MATERIAL: SEE B.O.M. AND PART DRAWINGS

WEIGHT:

TITLE: CUTLERY DISPENSE TROLLEY

DWG NO. ECDT20N-Z

A2

SCALE:1:5

SHEET 1 OF 6